



Embellishing Polyester Performance Fabric

Sublimation

Recommended Settings:

	Temperature	Dwell Time	Pressure
Recommended Settings	385F	20s – 25s	30lbs/psi
Do not Exceed	400F	30s	60lbs/psi

Disclaimers:

- Sublimation results will depend mainly on:
 - Quality of printed paper used
 - Temperature
 - Dwell Time
 - Pressure
- Recommended settings are based on print trials and overall observations of our fabric performance.
- Improper machine set up will result in poor print quality and garment damage such as: fabric scorching, undesirable effects such as ghosting and gassing out, along with transfer lines on garments.
- Due to equipment manufacturers of all nationalities on the market, equipment and calibrations are subject to variances, being virtually impossible to provide exact equipment settings.