

**JustHoods®**

# SURF FABRIC

80% Ringspun Cotton / 20% Polyester  
280gsm

Our market leading Surf fabric comes in range of great pastel shades.

We use 100% Ringspun Cotton which gives our Surf fabric a smooth flat surface ensuring an even spread of ink, so you get the best quality prints.

The polyester % in the garment helps to keep the garments shape, ensuring a long-lasting print, even with frequent washing.



	SCREENPRINTING			OTHER EMBELLISHMENT METHODS			
	PLASTISOL	WATERBASE	DISCHARGE	DTG	TRANSFER	SUBLIMATION	EMBROIDERY
<b>AWDis RATING</b>	● ● ● ● ●	● ● ● ● ○	● ● ● ○ ○	● ● ● ● ●	● ● ● ● ●	○ ○ ○ ○ ○	● ● ● ● ●
<b>CURING MERTHOD</b>	TUNNEL DRYER	TUNNEL DRYER	TUNNEL DRYER	TUNNEL DRYER/ HEAT PRESS	HEAT PRESS	—	—
<b>AWDis TIPS</b>	<p>Our Surf styles have a smooth and tightly knitted surface achieving even and bold prints without overloading the garment with ink.</p> <p>The light pastel shades work great with Plastisol inks but we recommend still using an anti-migration layer to minimise any possible dye migration.</p> <p>Avoid prints cracking by curing at the correct temperature and time – always test print and cure.</p>	<p>Water-based inks are great Eco-friendly alternative. Ink seeps into natural fibre yarns leaving a soft print.</p> <p>The Surf Pastel colours are great for using water-based inks and for keeping a soft hand feel.</p> <p>Water-based inks can dry out quickly so ensure to work accurately and quickly.</p>	<p>Natural fibres are key to a vivid discharge print. Discharge only removes dye from natural fibres, dyeing only the cotton, the polyester base colour will remain the same, leaving a vintage faded affect that works great with the Surf fabric styling!</p> <p>Monitor your temperature throughout the day– the polyester content may burn if cured at too high a temperature.</p> <p>Avoid Purples as these don't discharge cleanly.</p>	<p>The smooth surface on Surf styles gives a highly detailed DTG prints - let your imagination run wild!</p> <p>Ensure pre-treatment ratios are correct to achieve bold and long-lasting prints.</p> <p>Vintage and faded affect prints look work really well on the Surf fabric.</p>	<p>Check your temperature and pressure before printing to avoid scotching or melting the fabric.</p> <p>By its nature cotton absorbs moisture in the atmosphere. Pre-press the print area to remove moisture to avoid your print cracking after a wash or two.</p> <p>Our smooth tightly knitted ring spun face ensures smooth transfer prints.</p> <p>Make your design pop by experimenting with full colour, glitter, flock, foil and rhinestones for a unique look.</p>	Not Recommended	<p>Our Surf styles look great with embroidery decoration.</p> <p>Ensure you use a stabilizer on the inside of the garment, behind your embroidery and make sure your needle is smooth and sharp to avoid snagging!</p> <p>Consider your artwork, as a large amount of embroidery could cause some puckering around the design.</p>